

## **RK2 SPARES KIT** **INSTRUCTIONS**

This kit contains:-

- i) 4 - Rubber drain pipes and taps
- ii) 4 - Clear drain spigot tubes
- iii) 1 - 25ml bottle of ' ACRIFIX 106 ' acrylic cement

### **FITTING DRAIN SPIGOT TUBES**

- a) Remove the existing faulty spigot tube from the processor and drill out the hole with a blunted 10 mm drill bit.
- b) Ensure that the drill is held straight and is used with a continuous motion.
- c) Clear away any swarf and make sure that the area to be cemented is clean and dry.
- d) Apply a small amount of ACRIFIX 106 to the inside of the hole on the processor and then run a bead of cement around the outer circumference of the new spigot tube. **AVOID GETTING THE CEMENT INSIDE THE TUBE OTHERWISE IT WILL CRAZE AND CRACK.**
- e) Gently tap the tube into the hole until it is flush with the inside of the wall of the chemical slot.
- f) Leave the repair for 12 hours to cure and then the rubber pipes and taps can be refitted.

**NOTE:-** The Acrifix cement should be stored in a dark, cool area where it will be usable for upto 6 months.

**' ACRIFIX 106'**

**Contains:- Dichloromethane, Nitromethane**

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